

Kit Contents

Needed for Accentra, Page 1

- (5) Wire ties 3-40-69752
- (1) 6-32 x 3/8 screw 3-30-606320381
- (1) 6-32 nut 3-30-8006321
- (1) Ground post 3-20-14911
- (3) 1/4" Female disconnects 3-20-00959

Needed for XXV, Page 2-3

- (7) Wire ties 3-40-69752
- (3) 1/4" Female disconnects 3-20-00959

Needed for P35i, Page 3-4

- (5) Wire ties 3-40-69752
- (3) 1/4" Female disconnects 3-20-00959

Replacing the blower on the Accentra:

- Disconnect the stove from electrical power.
- Remove the rear access panels from stove.
- Remove the (2) 5/16" screws that hold the bottom screen in place.
- Cut the wire tie that holds the power cord. Lay the assembly to the side as far as the power cord permits.
- Remove the (2) 1/4" bolts that hold the blower and the mounting plate.
- If the old blower is:
 - EBM, the wire terminals will disconnect from the blower.
 - Bay Motor, all wires get cut as close to the blower as possible.
- Remove the old blower from the mounting plate and replace with the new blower.
- Install the ground post onto the new blower housing, Figure 1.1.



Figure 1.1

- Set the blower assembly back into place.
- Strip the wires and install terminal ends (provided) onto the wires that were cut.
- Connect the wires to the proper terminals on the blower motor.
 - Light blue or White goes to terminal 1
 - Red goes to terminal 3
 - Dark Blue or Black goes to terminal 2
 - Green goes to the ground post

- Tie the wires together as shown in Figure 1.2.



Figure 1.2

- Install the bolts and washers that hold the blower assembly in place. Check that the ground wire and the post on the blower have clearance to the shield. If they touch, gently bend the ground post out of the way.
- Install the bottom screen onto the stove and secure it with the screws that were removed.
- Tie the power cord to the original location.
- Replace the rear access panels.
- Restore electrical power to the stove.
- Turn the feed knob to test mode. Verify the blower speed slows down when switching from high to low on the rocker switch. If it does not, reverse the top and bottom wires on the rocker switch Figure 1.3.

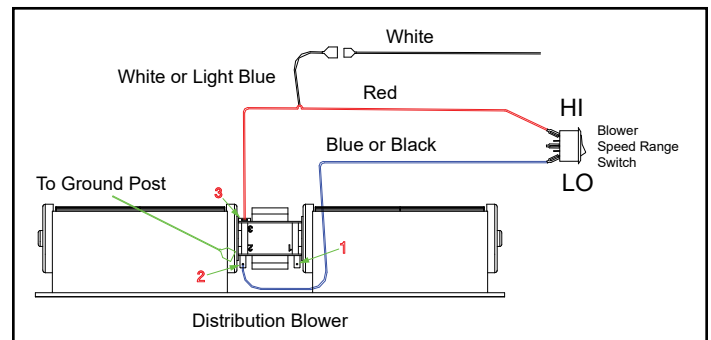


Figure 1.3

Replacing the blower on the XXV:

- Disconnect the stove from electrical power.
- Remove the rear access panels from stove.
- Disconnect the wires that go to the blower.
- Loosen the (2) 5/16" screws located behind the ash door spring on the right side of the stove when facing the front. Figure 2.1.



Figure 2.1

- Remove the two inner 5/16" screws from the bottom of the left side of the stove when facing the front, Figure 2.2. (Picture shown is looking from the back of the stove)



Figure 2.2

- Lower the blower assembly, left side first. Unhook the right side and slide it out from under the stove.
- Cut the ties that hold the wires to the carrier.
- Remove the 8 screws that hold the blower to the carrier and separate.
 - If the old blower is an EBM, the wire terminals will disconnect from the blower.
 - If the old blower is a Bay Motor, all wires get cut as close to the blower as possible.
 - The green ground wire will not be used so it can be discarded.
- Strip the wires and install the terminal ends (provided) onto the wires that were cut.
- Connect the wires to the proper terminals on the blower motor.
 - Light Blue or White goes to terminal 1
 - Dark Blue or Black goes to terminal 2
 - Red goes to terminal 3

- Gently bend the terminals upward to a 40° angle.
- Tie all wires to terminal ends as shown in Figure 2.3.

Note: The wires and wire tie ends cannot be under the plastic part of the motor windings due to clearance.



Figure 2.3

- Mount the blower onto the housing, keeping the wires out from between the motor coil and blower housing, Figure 2.4.
- Run the wiring putting the protective sleeve over the wires where they are tied to the metal housing. Be sure to route and tie the wires to the left for ease in installation, Figure 2.4.



Figure 2.4

- Slide the blower assembly back under the stove.
- Lift the right side of the blower, leaving the left side hang down.
- Slip the lip of the blower housing over the bolts that were loosened to remove the blower.
- Lift the left side up while guiding the wires into the back of the stove and install the (2) mounting screws. Tighten all (4) mounting screws.
- Connect the wires as shown in the diagram, Figure 3.1.
 - Red to the top of the speed switch / Dark Blue or Black to the bottom.

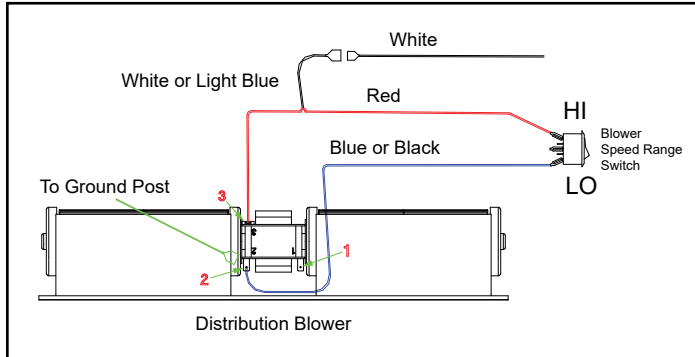


Figure 3.1

- Tie the wires together to keep them away from any moving parts and away from any sharp edges, Figure 3.2.

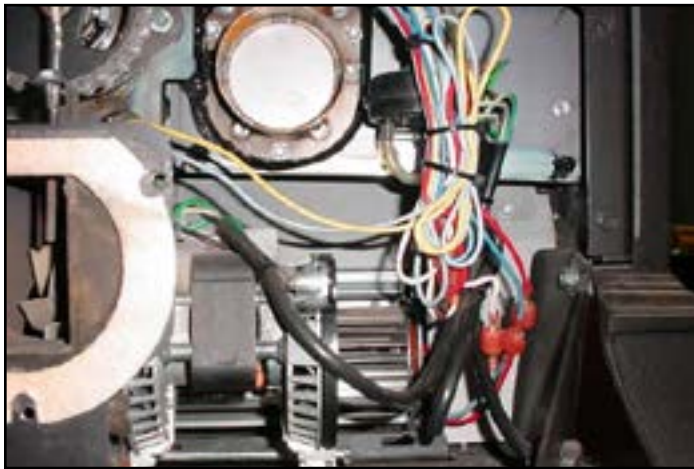


Figure 3.2

- Replace the rear access panels.
- Restore the electrical power to the stove.
- Turn the feed knob to test mode. Verify the blower speed slows down when switching from high to low on the rocker switch. If it does not, reverse the top and bottom wires on the rocker switch.

Replacing the blower on the P35i:

- Disconnect the stove from electrical power.
- Pull insert from mounting frame.
- Remove the (2) #10 Tek screws that hold the blower shield in place and remove blower shield. Figure 3.3.

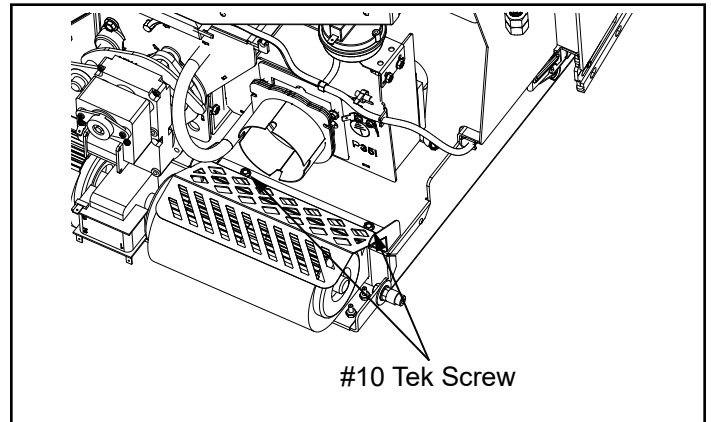


Figure 3.3

- Remove (2) 1/4-20 rear frame rollers. Figure 3.4.

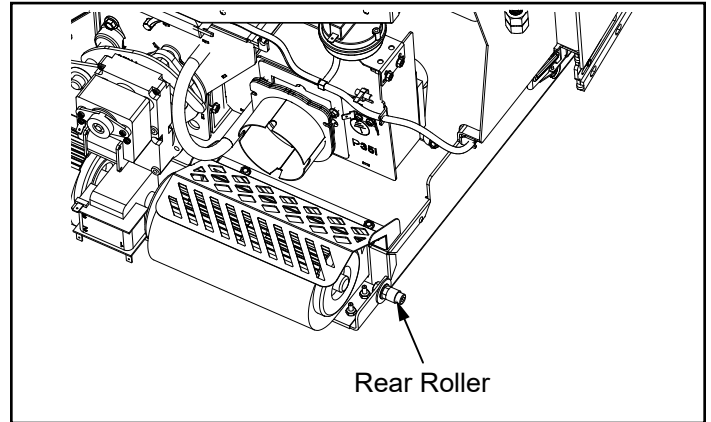


Figure 3.4

- Using a 3/8" wrench or socket remove the (4) 8-32 nuts that hold the blower and mounting plate in place. Figure 3.5.

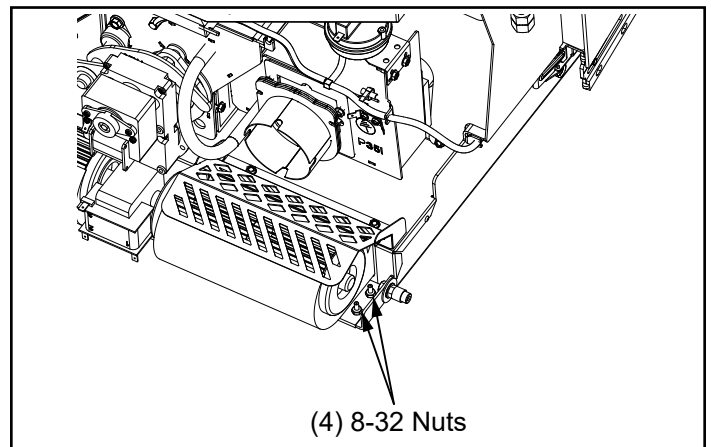


Figure 3.5

- If the old blower is:
EBM, the wire terminals will disconnect from the blower.
Bay Motor, all wires get cut as close to the blower as possible.
- Set the new blower assembly back into place.
- Strip the wires and install terminal ends (provided) onto the wires that were cut.
- Connect the wires to the proper terminals on the blower motor.
White or Light Blue goes to terminal 1
Dark Blue or Black goes to terminal 2
- Tie the wires together as shown in Figure 4.1.



Figure 4.1

- Install the blower and nuts that hold the blower assembly in place.
- Install the rear rollers.
- Install the blower shield.
- Restore electrical power to the stove.
- Turn the feed knob to test mode. Verify the blower is operable. If it does not, double check the wiring to the blower, Figure 4.2.

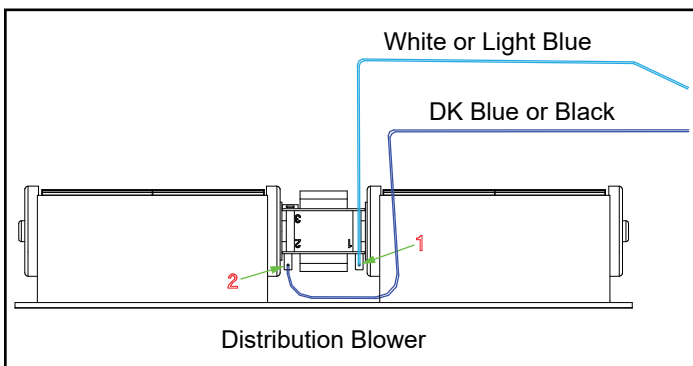


Figure 4.2